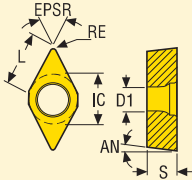


DCMT



Tolerances:

IC = $\pm 0,05$

IC = $\pm 0,08$

S = $\pm 0,05$

S = $\pm 0,13$

RE = $\pm 0,1$

Size:

07, 11

15

07, 11

15

EPSR = 55°
AN = 7°

Size	Dimensions in mm			
	IC	L	S	D1
0702	6,35	7,8	2,38	2,9
11T3	9,53	11,6	3,97	4,5
1504	12,70	15,5	4,76	5,6

DCMT-M3



-M5

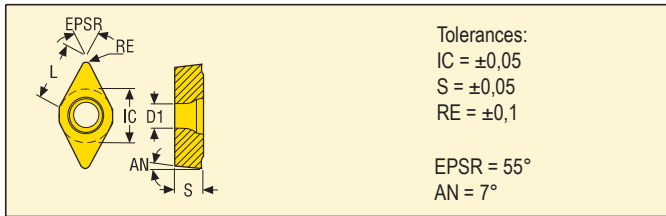


Inserts	Designation	RE	Grades																							
			Coated																Uncoated				Cermet			
			TP0501	TP1501	TP2501	TP3501	TP200	TP40	TH1000	TH1500	TM2000	TM4000	TK0501	TK1501	TS2000	TS2050	TS2500	CP200	CP500	CP600	HX	KX	883	890	TP1020	TP1030
DCMT-M3*																										
	DCMT070202-M3	0,2		■	■																					
	DCMT070204-M3	0,4		■	■	■																				
	DCMT070208-M3	0,8		■	■	■																				
	DCMT11T302-M3	0,2		■	■																					
	DCMT11T304-M3	0,4	■	■	■	■								■												
	DCMT11T308-M3	0,8		■	■	■								■												
	DCMT150404-M3	0,4		■	■	■																				
DCMT150408-M3	0,8		■	■	■																					
DCMT150412-M3	1,2		■	■	■																					
DCMT-M5																										
	DCMT11T308-M5	0,8	■	■	■	■		■				■														
	DCMT11T312-M5	1,2			■	■																				

■ Stock standard
Subject to change refer to current price- and stock-list

* Chipbreaker -M3 replacing -F2

DCMX



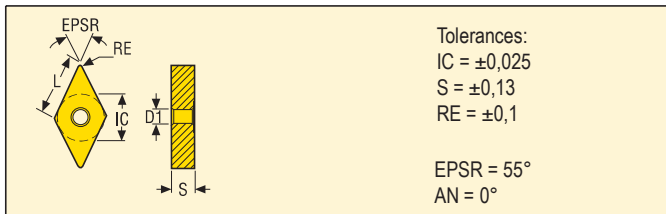
Size	Dimensions in mm			
	IC	L	S	D1
11T3	9,53	11,6	3,97	4,5

DCMX...W-F1



Inserts	Designation	RE	Grades																							
			Coated																Uncoated				Cermet			
			TP0501	TP1501	TP2501	TP3501	TP200	TP40	TH1000	TH1500	TM2000	TM4000	TK0501	TK1501	TS2000	TS2050	TS2500	CP200	CP500	CP600	HX	KX	883	890	TP1020	TP1030
DCMX...W-F1																										
	DCMX11T304W-F1	0,4		■	■																				■	■
	DCMX11T308W-F1	0,8		■	■																				■	

DNGG, DNGM



Size	Dimensions in mm			
	IC	L	S	D1
1504	12,700	15,5	4,76	5,15
1506	12,700	15,5	6,35	5,15

DNGG-M1



DNGM-MF1



Inserts	Designation	RE	Grades																							
			Coated																Uncoated				Cermet			
			TP0501	TP1501	TP2501	TP3501	TP200	TP40	TH1000	TH1500	TM2000	TM4000	TK0501	TK1501	TS2000	TS2050	TS2500	CP200	CP500	CP600	HX	KX	883	890	TP1020	TP1030
DNGG-M1																										
	DNGG150402-M1	0,2																					■			
	DNGG150404-M1	0,4																					■			
	DNGG150408-M1	0,8												■									■			
DNGM-MF1																										
	DNGM150408-MF1	0,8												■			■									
	DNGM150608-MF1	0,8												■				■								

■ Stock standard

Subject to change refer to current price- and stock-list